



## QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR MINING INDUSTRY

#### What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

 OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

#### Contact Us:

FIMI House, B-311, Okhla Ind. Area Ph-I, New Delhi-110020 011-26814596

E-mail: scms@skillcms.in



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## Introduction

### **Qualifications Pack – Wire saw Operator**

SECTOR: MINING SUB-SECTOR: Mining Operation OCCUPATION: Drilling / Cutting REFERENCE ID: MIN/Q 0203 ALIGNED TO: NCO-2004/8111.90

**Brief Job Description:** A Wire saw operator operates a Wire saw machine which is used to cut large blocks of stone out from the marble quarry. Wire saws are large machines that use diamond-impregnated beads on a cable to cut through marble, granite and other similar rocks. Wire saw is also used for squaring of the cut slab into square shaped blocks before transporting to the production plant. Operating a Wire saw is a specialized task that can be safely performed only with adequate training and experience. Wire saw operators are also responsible to ensure basic upkeep of the machine and safety in operations.

**Personal Attributes:** This job requires the individual to concentrate on the job at hand and complete it effectively and efficiently without any accidents so diligence, attentiveness, quick reflexes and hard-working are some of the desired attributes for individuals performing this role. He must also demonstrate strong work ethics and an ability to communicate courteously with co-workers and the supervisor.







Job Details

Qualifications Pack Code	MIN/Q 0203		
	Wire saw Operator		
Job Role	This job role is applicable in both national and international scenarios		
Credits(NSQF)	Level 4	Version number	1.0
Sector	Mining	Drafted on	01/02/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / Cutting	Next review date	24/03/2017
NSQC Clearance on		20/08/2015	

Job Role	Wire saw Operator	
Role Description	Drives and operates a Wire saw machine which is a large	
	machine used to cut large blocks of stone out from the marble	
NSQF level	4	
Minimum Educational Qualification	Preferably class XII	
Maximum Educational Qualification	Not applicable	
<b>Training</b> (suggested but not mandatory)	<ol> <li>Technical and gallery training as per First schedule, Mining vocational training rules (MVTR 1966)</li> <li>Operator training for Wire saw</li> </ol>	
Minimum Job Entry Age	18 years	
Experience	N.A.	
Applicable National Occupational Standards (NOS)	<ul> <li>Compulsory: <ol> <li>MIN/N 0209 (Prepare Wire saw)</li> <li>MIN/N 0210 (Perform Wire saw Operations)</li> <li>MIN/N 0211 (Carry Out Reporting and Logging – Wire Saw Operator)</li> <li>MIN/N 0204 (Health and Safety)</li> </ol> </li> <li>Optional: Not applicable</li></ul>	
Performance Criteria	As described in the relevant OS units	





Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
Job Role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
OS	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria	Performance Criteria are statements that together specify the standard of performance required when carrying out a task.
NOS	NOS are Occupational Standards which apply uniquely in the Indian context.
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
Qualifications Pack	Qualifications Pack comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.
Unit Code	Unit Code is a unique identifier for an Occupational Standard , which is denoted by an 'N'.
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Knowledge and Understanding	Knowledge and Understanding are statements which together specify the technical, generic, professional and organizational specific knowledge that an individual needs in order to perform to the required standard.
Organizational Context	Organizational Context includes the way the organization is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core Skills or Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning and working in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.







**Prepare Wire saw** 

# National Occupational Standard



## **Overview**

This unit is about preparing the Wire saw for activities that need to be carried out during a shift







N·S·D·C National Skill Development Corporation



Unit Code

#### Prepare Wire saw

MIN/N 0209

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Unit Title(Task)	Prepare Wire saw	
Description	This unit is about preparing the Wire saw for activities that need to be carried out during a shift	
Scope	<ul> <li>This OS unit/task covers the following:</li> <li>Conducting pre-operation checks to ensure the Wire saw is safe to use.</li> <li>Recording details of daily checks</li> </ul>	
Performance Criteria (	PC) w.r.t. the Scope	
Element Conducting pre- operation checks to ensure the Wire saw is safe to use.	<ul> <li>Performance Criteria</li> <li>To be competent, the user/individual on the job must be able to:</li> <li>PC1. Adhere to time limits given by supervisor</li> <li>PC2. Check the various controls, gauges, warning lamp and other safety devices</li> <li>PC3. Ensure that crown blocks are mounted securely</li> <li>PC4. Check all hose connections are in order, if using a compress air Wire saw</li> <li>PC5. Check that Wire sawing equipment is in safe operating condition.</li> <li>PC6. Apply grease to all greasing pins and pivot points</li> <li>PC7. The Wire sawing site is clear of other mine workers to avoid any accidents.</li> <li>PC8. Follow the manufacturer's instructions which apply to the care and safe operation of the Wire saw.</li> </ul>	
Recording details of daily checks. Knowledge and Unde	<ul> <li>PC9. Maintain a checking/maintenance logbook to record all activities performed before starting the Wire saw</li> <li>PC10. Inform supervisor of problems that are beyond scope of his role</li> <li>erstanding (K)</li> </ul>	
	<ul> <li>The user/individual on the job needs to know and understand:</li> <li>KA1. Job specific documents e.g. daily maintenance checklist and importance of the same</li> <li>KA1. Risk and impact of not following defined procedures/work instructions</li> <li>KA2. Escalation matrix for reporting identified problems</li> <li>KA3. Cost of equipment and loss for the company that results from damage of equipment</li> <li>KA4. Implications of delays in process to the company</li> </ul>	







Prepare Wire saw

	Safety guidelines specified by Directorate General of Mine Safety (DGMS)): KA5. Different types of mines and detail of the mine he is working in
	KA6. Mine Organization, time keeping, need for discipline and punctuality
	KA7. Benching in quarries, Dressing of overhangs, undercuts, Fencing, First aid and
	Hygiene
	KA8. Code of traffic in specific areas of mine. Significance of fences
	KA9. Standing orders in force at the mine. Safety in the vicinity of machinery
	KA10. Shot-firing and Safety regulations. How and where to take shelter
	KA11. Tramways and siding, Haulage rooms, Winding rooms, Boilers, Electrical Gears
	KA12. Duties of workmen under Mines act
	KA13. Provision of wages, working hours and accident compensation as per Mines
	act
	KA14. Knowledge of mining safety procedures
	KA15. Outcome of violation of safely procedures
	KA16. Precautions to be taken when handling heavy equipment
	KA17. Refresher training as per fourth schedule MVTR (1966) within one month of
	joining duties following absence from duties for a period exceeding one year.
C. Technical	The user/individual on the job needs to know and understand:
Knowledg	KB1. Different types of Wire saws and their specific use
	KB2. Specification and details of blast hole Wire saws used in open-cast mines
	KB3. Instrument panel, various controls their location and operation
	KB4. Lubrication of Wire saws
	KB5. Various levers and switches in order to operate the Wire saw properly
	KB6. Different types of Wire saw bits and their uses
	KB7. Common terminology vis-à-vis Wire sawing
	KB8. Routine checks essential before starting Wire saw operations
	KB9. Signage, mining area signs and other safety and emergency signals
	KB10. Response to emergencies such as fire, accident, major failure etc.







National Skill Develop Corporation

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#### Prepare Wire saw

Skills	
	Writing Skills
	The user/individual on the job needs to know and understand how to: SA1. Fill out check-list /activity logbooks detailing maintenance activities conducted
	SA2. Fill out administrative forms.
	Reading Skills
A. Core Skills/	The user/individual on the job needs to know and understand how to:
Generic Skills	SA3. Read operators' manual
	SA4. Read and understand pre-operation checklist/ activity logbook
	SA5. Read and comprehend banners /signage
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to: SA6. Communicate with supervisors and peers in a polite manner using respectable language.
	Decision Making
	The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to the concerned area of work.
	Plan and Organize
	The user/individual on the job needs to know and understand how to: SB2. plan and organize the work order and jobs
B. Professional Skills	SB3. organize all process manuals so that sorting/ accessing information is easy
	Customer Centricity
	NA
	Problem Solving
	The user/individual on the job needs to know and understand how to: SB4. detect problems in day to day tasks
	SB5. discuss possible solution with the supervisor for problem solving
	SB6. make decisions in emergency conditions
	Analytical Thinking







#### **Prepare Wire saw**

The user/individual on the job needs to know and understand how to:

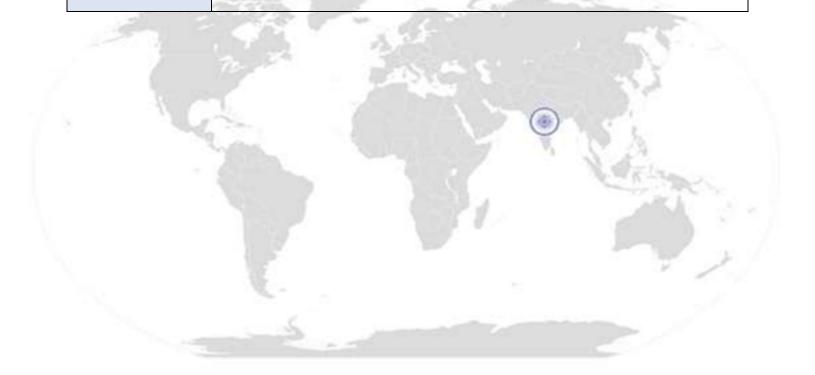
- SB7. follow instructions and work on areas of improvement identified
- SB8. complete the assigned tasks with minimum supervision
- SB9. complete the job within timelines and quality norms

#### Critical Thinking

The user/individual on the job needs to know and understand how to: SB10. use common sense and make judgments during day to day basis

SB11. use reasoning skills to identify and resolve basic problems

SB12. use intuition to detect any potential problems which could arise









Prepare Wire saw

## NOS Version Control

NOS Code	MIN/N 0209		
Credits (NSQF)	TBD	Version number	1.0
Sector	Mining	Drafted on	28/01/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / cutting	Next review date	24/03/2017









Perform Wire saw Operations

# National Occupational Standard



## **Overview**

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This unit is about performing Wire sawing operation using a rig mounted Wire saw machine







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#### Perform Wire saw Operations

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Unit Code	MIN/N 0210		
Unit Title(Task)	Perform Wire saw Operations		
Description	This unit is about performing Wire sawing operation using a rig mounted Wire saw machine.		
Scope	This OS unit/task covers the following:		
	Travelling of the Wire saw by Trimming or Towing		
	Positioning and mounting the Wire saw		
	Perform Wire sawing operation.		
Performance Criteria (F			
Element	Performance Criteria		
	To be competent, the user/individual on the job must be able to:		
	PC1. Plan and organize the job according to the site engineer instructions		
Travelling of the Wire	PC2. Organise daily consumables according to the day's plan		
saw by Trimming or	PC3. Operate propelling motor control levers to smoothly move the Wire saw		
Towing	machine in all four directions.		
5	PC4. Ensure all necessary precautions are adhered to before towing the Wire saw to a		
	distant site.		
	PC5. Raise Wire saw guide to 1.5m above ground level and make it horizontal to		
	prevent any damage in transit.		
	PC6. Ensure a stable base for mounting the Wire saw		
Positioning and	PC7. Adjust the tracks by methodically manipulating the positions of oscillation		
mounting the Wire saw	cylinder valve and hydraulic track valve.		
	PC8. Have work area barricaded or bunded and erect signage as required to make		
	work area safe.		
	PC9. Ensure that the highest level of quality is consistently maintained		
Perform Wire sawing	PC10. Ensure all associated products (couplings/rods etc.) are used to their maximum		
operation.	potential, while ensuring their sustainability		
	PC11. Reduce downtime and wastage		
	PC12. Demonstrate caution against hazards of Wire saw machine in operation.		







#### Perform Wire saw Operations

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	Knowledge and Understanding (K)				
A	. Organizational	The user/individual on the job needs to know and understand:			
	Context	KB1. Types of documentation in organization e.g. daily maintenance checklist and			
	(Knowledge of the	importance of the same			
	organization and	KB2. Risk and impact of not following defined procedures/work instructions			
	its processes)	KB3. Rules and regulations of mine as per standard operating procedure (SOP)			
		KB4. Risk and impact of not following company's SOP			
		KB5. Escalation matrix for reporting identified problems			
		KB6. Duties and responsibilities associated with his job role as per the employer			
		Safety guidelines specified by Directorate General of Mine Safety (DGMS))			
		KA1. Different types of mines and detail of the mine he is working in			
		KA2. Mine Organisation, time keeping, need for discipline and punctuality			
		KA3. Benching in quarries, Dressing of overhangs, undercuts, Fencing, First aid and Hygiene			
		KA4. Code of traffic in specific areas of mine. Significance of fences			
		KA5. Standing orders in force at the mine. Safety in the vicinity of machinery			
		KA6. Shot-firing and Safety regulations. How and where to take shelter			
		KA7. Tramways and siding, Haulage rooms, Winding rooms, Boilers, Electrical Gears			
		KA8. Duties of workmen under Mines act			
		KA9. Provision of wages, working hours and accident compensation as per Mines act.			
		KA10. Knowledge of mining safety procedures			
		KA11. Outcome of violation of safely procedures			
		KA12. Precautions to be taken when handling heavy equipment			
		KA13. Refresher training as per fourth schedule MVTR (1966) within one month of			
		joining duties following absence from duties for a period exceeding one year.			
В	. Technical	The user/individual on the job needs to know and understand:			
	Knowledge	KB1. Different types of Wire saws and their specific use			
		KB2. Operation of different sub-assemblies such as drive wheel, hydraulic system,			
		power unit, water supply system, wire tensioning arm, wire length			
		adjustment pulley etc.			
		KB3. Specification and details of Diamond Wire saws used in open-cast mines			
		KB4. Instrument panel, various controls their location and operation.			







10	MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP Perform Wire saw Operations	
	KB5. Different types of Wire saws and their specific use	
	KB6. Operation of different sub-assemblies such as drive wheel, hydraulic system,	
	power unit, water supply system, wire tensioning arm, wire length	
	adjustment pulley etc.	
	KB7. Specification and details of Diamond Wire saws used in open-cast mines	
	KB8. Instrument panel, various controls their location and operation	
	KB9. Setting up of the saw for various tasks - horizontal, vertical or flush cutting.	
	KB10. Wire sawing pattern and sequence of operations.	
	KB11. Method and significance of twisting the diamond wire before joining connectors.	
	KB12. Mounting of the water supply nozzle for cooling of the wire while cutting	
	KB13. Optimal speed of driving and cutting to ensure best results.	
	KB14. Use of various systems in the remote control unit to control the hydraulic oil	
	flow rate, wire tension control, longitudinal advance control for cutting	
	direction, potentiometer for speed adjustment.	
	KB15. Safety during Wire sawing, marching and other operations	
	KB16. Working area must be cordoned off as flying pieces of rock can be dangerous.	
	KB17. comply with all company Quality, Health, Safety and Environment policies ar procedures	
	KB18. Signage, mining area signs and other safety and emergency signals KB19. Response to emergencies such as fire, accident, major failure etc.	
	KB20. Basic maintenance steps such as replacing rubber on the pulleys, cleaning the	
	diamond wire guard and drive wheel guard, keeping grip points free from oil and grease.	
Skills (S)		
	Writing Skills	
	The user/ individual on the job needs to know and understand how to:	
	SA1. Fill out check-list /activity logbooks detailing maintenance activities conducted	
	SA2. Fill out administrative forms	
	Reading Skills	
	The user/individual on the job needs to know and understand how to:	
A. Core Skills/	SA3. Read operators' manual	
Generic Skills	SA4. Read and understand pre-operation checklist/ activity logbook	
	SA5. Read and comprehend banners /signage	







0210	Perform Wire saw Operations
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to:
	SA6. Communicate with supervisors and peers in a polite manner using respectable
	language.
	Decision Making
	The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to the concerned area of work.
	Plan and Organize
	The user/individual on the job needs to know and understand how to: SB2. plan and organize the work order and jobs SB3. organize all process manuals so that sorting/ accessing information is easy
	Customer Centricity
	NA
	Problem Solving
B. Professional Skills	The user/individual on the job needs to know and understand how to: SB4. detect problems in day to day tasks SB5. discuss possible solution with the supervisor for problem solving SB6. make decisions in emergency conditions
	Analytical Thinking
	The user/individual on the job needs to know and understand how to: SB7. follow instructions and work on areas of improvement identified SB8. complete the assigned tasks with minimum supervision SB9. complete the job within timelines and quality norms
	Critical Thinking
	The user/individual on the job needs to know and understand how to: SB10. use common sense and make judgments during day to day basis SB11. use reasoning skills to identify and resolve basic problems SB12. use intuition to detect any potential problems which could arise







## Perform Wire saw Operations

## **NOS Version Control**

NOS Code	MIN/N0210		
Credits(NSQF)	TBD	Version number	1.0
Sector	Mining	Drafted on	01/02/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / cutting	Next review date	24/03/2017

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Documentation and Reporting – Wire saw Operator

# N a t i onal Occupational Standard



### **Overview**

This unit is about reporting and documentation







#### Documentation and Reporting – Wire saw Operator

	Unit Code	MIN/N 0211			
lard	Unit ID (Task)	arry out reporting and documentation			
and	Description	This unit is about carrying out reporting and documentation			
l Sta	Scope	This unit/task covers the following:			
na		Reporting of problem/incidents etc.			
atic		Recording and Documentation			
Vational Occupational Standard	Performance Criteria (PC) w.r.t. the Scope				
00	Element	Performance Criteria			
nal	Doporting of	To be competent, the user/individual on the job must be able to:			
atio	Reporting of problem/incidents etc.	PC1. Report problems/incidents as applicable in a timely manner			
Ĩ	problem/incidents etc.	PC2. Report to the appropriate authority as laid down by the employer			
		PC3. Follow reporting procedures as prescribed by the employer			
		PC4. Identify documentation to be completed relating to one's role			
	Recording and	PC5. Record details accurately using the appropriate format			
	Documentation	PC6. Complete all documentation within stipulated time.			
		PC7. Make sure documents are available to all appropriate authorities to inspect			
	Knowledge and Understanding (K)				
	A. Organizational Context (Knowledge of the	The user/individual on the job needs to know and understand:			
		KA1. Types of documentation in organization e.g. daily maintenance checklist			
	company /	and importance of the same			
	organization and its processes)	KA2. Risk and impact of not following defined procedures/work instructions			
		KA3. Rules and regulations of mine as per standard operating procedure (SOP)			
		KA4. Risk and impact of not following company's SOP			
		KA5. Escalation matrix for reporting identified problems			
		KA6. The duties and responsibilities associated with his job role as per the			
		employer			
		Safety guidelines specified by Directorate General of Mine Safety (DGMS))			
		KA7. Different types of mines and detail of the mine he is working in			
		KA8. Mine Organisation, time keeping, need for discipline and punctuality			

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#### Documentation and Reporting – Wire saw Operator

	KA9. Benching in quarries, Dressing of overhangs, undercuts, Fencing, First aid		
	and Hygiene		
	KA10. Code of traffic in specific areas of mine. Significance of fences		
	KA11. Standing orders in force at the mine. Safety in the vicinity of machinery		
	KA12. Shot-firing and Safety regulations. How and where to take shelter		
	KA13. Tramways and siding, Haulage rooms, Winding rooms, Boilers, Electrical Gears		
	KA14. Duties of workmen under Mines act		
	KA15. Provision of wages, working hours and accident compensation as per Mines		
	act		
	KA16. Knowledge of mining safety procedures		
	KA17. Outcome of violation of safely procedures		
	KA18. Precautions to be taken when handling heavy equipment		
	KA19. Refresher training as per fourth schedule MVTR (1966) within one month of joining duties following absence from duties for a period exceeding one year.		
Skills (S)	and the second se		
	Writing Skills		
	The user/individual on the job needs to know and understand how to:		
	SA1. Fill up documentation applicable to one's role		
	Reading Skills		
	The user/individual on the job needs to know and understand how to:		
A. Core Skills/ SA2. Read english and/or vernacular language with few pauses and a contract of the second s			
Generic Skills	speed		
	SA3. Read and understand manuals, health and safety instructions, memos etc		
	SA4. Ability to read from different sources - books, screens in machines,		
	signange etc.		
	SA5. Understand the various color codes, as per standard mining nomenclature		
	Oral Communication (Listening and Speaking skills)		







)2′	11	Documentation and Reporting – Wire saw Operator
		The user/individual on the job needs to know and understand how to:
		SA6. Express statements or information clearly so that others can hear and
		understand
		SA7. Participate in and understand the main points of simple discussions
		SA8. Respond appropriately to any queries
		SA9. Communicate with supervisor
	B. Professional Skills	Decision Making
		The user/individual on the job needs to know and understand how to: SB1. make decisions pertaining to the concerned area of work.
		Plan and Organize
		The user/individual on the job needs to know and understand how to: SB2. plan and organize the work order and jobs SB3. organize all process manuals so that sorting/ accessing information is easy
		Customer Centricity
		NA
		Problem Solving
		The user/individual on the job needs to know and understand how to: SB4. detect problems in day to day tasks SB5. discuss possible solution with the supervisor for problem solving SB6. make decisions in emergency conditions
		Analytical Thinking
		The user/individual on the job needs to know and understand how to: SB7. follow instructions and work on areas of improvement identified SB8. complete the assigned tasks with minimum supervision SB9. complete the job within timelines and quality norms
		Critical Thinking
		The user/individual on the job needs to know and understand how to: SB10. use common sense and make judgments during day to day basis SB11. use reasoning skills to identify and resolve basic problems SB12. use intuition to detect any potential problems which could arise





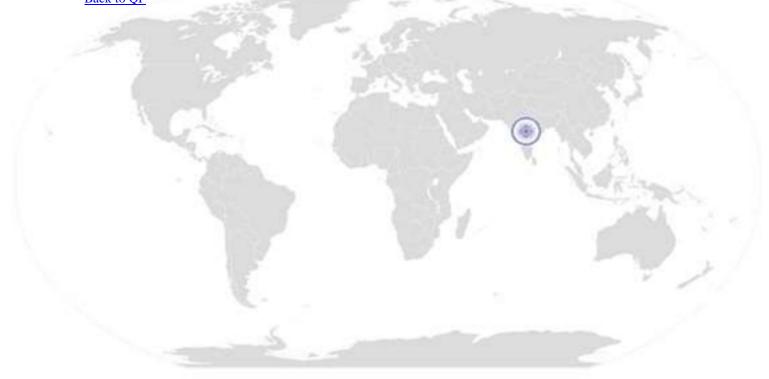


#### Documentation and Reporting – Wire saw Operator

## **NOS Version Control**

NOS Code	MIN/N 0211		
Credits(NSQF)	TBD	Version number	1.0
Sector	Mining	Drafted on	01/02/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / cutting	Next review date	24/03/2017

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**Health and Safety** 

# National Occupation Standards



**Overview** 

This unit is about health and safety measures critical in open-cast mines







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#### MIN/N 0204

#### **Health and Safety**

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Unit Code	MIN/N 0204		
Unit Title (Task)	Health and Safety		
Description	This unit is about health and safety measures critical in open-cast mines		
Scope	This OS unit/task covers the following:		
	Health and safety measures critical for personnel working in open-cast		
	mines		
Performance Crite	eria (PC) w.r.t. the Scope		
Element	Performance Criteria		
	To be competent, the user/individual on the job must be able to:		
	PC1. Comply with occupational health and safety regulations adopted by the		
	employer.		
Health and safety	PC2. Follow mining operations procedures with respect to materials handling		
measures critical for	and accidents		
personnel working in	PC3. Follow the correct safety steps in case of fire, accident, major failure		
open-cast mines.	PC4. Work responsibly and carefully so as not to put the health and safety of		
	self or others at risk.		
	PC5. Perform storage and transport of hazardous materials compliant with		
	safety guidelines prescribed by DGMS.		
	PC6. Comply with safety regulations and procedures in case of fire hazard.		
	PC7. Operate various grades of fire extinguishers.		
	PC8. Work responsibly and as safe and careful as possible so as not to put		
	the health and safety of self or others at risk, including members of the		
	public		
	PC9. Demonstrate careful practices in handling explosives and heavy		
	machinery.		
	PC10. Identify characteristics of post-blast fumes and take necessary		
	precautions.		







#### Health and Safety

Knowledge and U	Knowledge and Understanding (K)		
A. Organizational	Knowledge of safety guidelines specified by Directorate General of Mine Safety		
Context	(DGMS))		
(Knowledge of the	The user/individual on the job needs to know and understand:		
organization and its	KA1. Benching in quarries, Dressing of overhangs, undercuts, fencing		
processes	KA2. First aid and hygiene		
	KA3. Code of practice in specific areas of mine. Significance of fences		
	KA4. Standing orders in force at the mine. Safety in the vicinity of		
	machinery		
	KA5. Shot-firing and Safety regulations. How and where to take shelter		
	KA6. Knowledge of mining safety procedures		
	KA7. Outcome of violation of safety procedures		
	KA8. Locally prepared Emergency Preparedness / Disaster Management		
	Plan.		
	KA9. Environmental impact of mining		
	KA10. Sources of dust, noise and vibration and measures to minimise		
	KA11. Hazardous material safety and security rules and regulations as		
	prescribed by DGMS.		







#### Health and Safety

#### NOS Version Control

NOS Code		MIN / N 0204	
Credits(NSQF)	TBD	Version number	1.0
Sector	Mining	Drafted on	01/02/2014
Sub-sector	Mining Operation	Last reviewed on	24/03/2014
Occupation	Drilling / cutting	Next review date	24/03/2017

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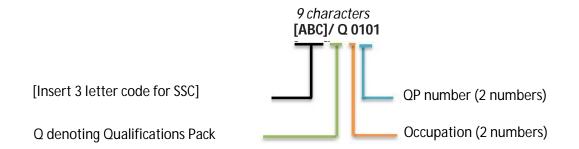




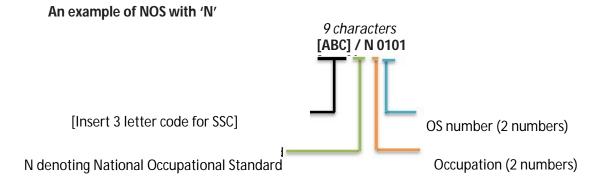


Nomenclature for QP and NOS units

### **Qualifications Pack**



### **Occupational Standard**







Nomenclature for QP and NOS units

The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers	
Exploration & Resource Management	1 to 25	
Mining Operation	26 to 65	
Engineering Services	66 to 90	
Mineral Beneficiation	91 to 99	

Sequence	Description	Example
Three letters	Industry name	MIN
Slash	/	/
Next letter	Whether <b>Q</b> P or <b>N</b> OS	N
Next two numbers	Occupation code	01
Next two numbers	onumbers OS number	





## List of Abbreviations

Term	Description
NOS	National occupation standards
QP	Qualification pack
NVEQF	National vocational education qualifications framework
NSQF	National skills qualifications framework
HEMM	Heavy earth moving machinery
NCVT	National council for vocational training
DGMS	Directorate general of mines safety
PC	Performance Criteria
FIMI	Federation of Indian mineral industries





#### **CRITERIA FOR ASSESSMENT OF TRAINEES**

#### Job Role Wire saw Operator

Qualification Pack MIN/Q 0203

#### Sector Skill Council Skill Council for Mining Sector

#### **Guidelines for Assessment**

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC

2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC

3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)

4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria

5. To pass the Qualification Pack, every trainee should score a minimum of 70% in every NOS

6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

				Marks Allocatio	
Assessment Outcome	Assessment Criteria	Total Mark (100)	Out Of	Theory	Skills Practical
1. MIN/N 0209 (Prepare Wire saw)	PC1. Adhere to time limits given by supervisor	25	2	1	1
	PC2. Check the various controls, gauges, warning lamp and other safety devices		3	0	3
	PC3. Ensure that crown blocks are mounted securely		3	1	2
	PC4. Check all those connections are in order, if using a compress air Wire saw		3	1	2
	PC5. Check that Wire sawing equipment is in safe operating condition.		2	0	2
	PC6. Apply grease to all greasing pins and pivot points		2	0	2
	PC7. The Wire sawing site is clear of other mine workers to avoid any accidents.		2	0	2
	PC8. Follow the manufacturer's instructions which apply to the care and safe operation of the Wire saw.		2	1	1



#### Qualifications Pack for Wire Saw Operator



	PC9. Maintain a checking/maintenance logbook to record all activities performed before starting the Wire saw		3	1	2
	PC10. Inform supervisor of problems that are beyond scope of his role		3	2	1
		Total	25	7	18
2. MIN/N 0210 (Perform Wire saw Operations)	PC1. Plan and organize the job according to the site engineer instructions	25	2	1	1
	PC2. Organize daily consumables according to the day's plan		3	1	2
	PC3. Operate propelling motor control levers to smoothly move the Wire saw machine in all four directions.		2	0	2
	PC4. Ensure all necessary precautions are adhered to before towing the Wire saw to a distant site.		2	1	1
	PC5. Raise Wire saw guide to 1.5m above ground level and make it horizontal to prevent any damage in transit.		2	1	1
	PC6. Ensure a stable base for mounting the Wire saw		2	0	2
	PC7. Adjust the tracks by methodically manipulating the positions of oscillation cylinder valve and hydraulic track valve.		2	0	2
	PC8. Have work area barricaded or bunded and erect signage as required to make work area safe.		2	1	1
	PC9. Ensure that the highest level of quality is consistently maintained		2	1	1
	PC10. Ensure all associated products (couplings/rods etc) are used to their maximum potential, while ensuring their sustainability		2	0	2
	PC11. Reduce downtime and wastage		2	1	1
	PC12. Demonstrate caution against hazards of Wire saw machine in operation.		2	1	1
		Total	25	8	17
3. MIN/N 0211 (Carry Out Reporti ng and Logging- Wire saw Operator)	PC1. Report problems/incidents as applicable in a timely manner	25	4	2	2
	PC2. Report to the appropriate authority as laid down by the employer		4	2	2
	PC3. Follow reporting procedures as prescribed by the employer		4	1	3





	PC4. Identify documentation to be completed relating to one's role		4	1	3
	PC5. Record details accurately using the appropriate format		4	1	3
	PC6. Complete all documentation within stipulated time.		5	3	2
		Total	25	10	15
4. MIN/ N0204 (Health and Safety)	PC1. Comply with occupational health and safety regulations adopted by the employer.	25	2	1	1
	PC2. Follow mining operations procedures with respect to materials handling and accidents		3	0	2
	PC3. Follow the correct safety steps in case of fire, accident, major failure		2	0	2
	PC4. Work responsibly and carefully so as not to put the health and safety of self or others at risk.		2	0	2
	PC5. Perform storage and transport of hazardous materials compliant with safety guidelines prescribed by DGMS.		3	1	2
	PC6. Comply with safety regulations and procedures in case of fire hazard.		2	1	1
	PC7. Operate various grades of fire extinguishers.		3	1	2
	PC8. Work responsibly and as safe and careful as possible so as not to put the health and safety of self or others at risk, including members of the public		3	1	2
	PC9. Demonstrate careful practices in handling explosives and heavy machinery.		3	2	1
	PC10. Identify characteristics of post- blast fumes and take necessary precautions.		2	1	1
		Total	25	9	16